

# PRODUCT DATASHEET

## 1. TECHNICAL DATA

ITEM CODE	SIZE	WEIGHT	HEIGHT	LENGTH	DEPTH	CAPACITY
9V3816	2 cups	320 g	16 cm	11,5 cm	11,5 cm	15cl
9V3817	4 cups	440 g	18 cm	12 cm	9,5 cm	25cl

<b>MATERIAL</b>	<p><u>Stainless steel</u> (upper part, boiler, lid, knob screw, filter and funnel), in according to the technical standard of UNI EN 10088-1 and UNI EN 10088-3 (classification of stainless steel and technical specifications), DM 21-3-1973 (legislation concerning materials and articles in contact with foodstuffs)</p>
	<p><u>Plastic material</u> (knob)</p> <p>The plastic materials used are conform to the standards DM 21-3-1973 (legislation concerning materials and articles in contact with foodstuffs)</p>
	<p><u>Silicon material</u> (Gasket and handle)</p> <p>The silicon gasket used are conform to the standards DM 21-3-1973 (legislation concerning materials and articles in contact with foodstuffs)</p>

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## 2. DESCRIPTION OF THE APPLIANCE

The appliance is composed of the following components (Table 1).

<b>Pitcher lid</b>	Material: <u>Stainless steel AISI 304</u>
<b>Knob</b>	Material: <u>plastic</u> with <u>stainless steel</u> screw. The knob does not get in touch with coffee.
<b>Handle</b>	Ergonomically handle designed for ensure the maximum safety when using the coffee-maker. This type of handle make it easy to carry and pour coffee. The handle does not get in touch with coffee.
<b>Upper part</b>	Stainless steel AISI 304
<b>Boiler</b>	Material: <u>Stainless steel AISI 430</u>
<b>Disk filter</b>	Material: <u>Stainless Steel AISI 430</u> suitable food contact.
<b>Gasket</b>	Silicon Gasket
<b>Safety valve</b>	<p>Opening pressure of safety valve: 2÷3,5 Bar (in according to UNI EN 13248:2004 - Cookware - Coffee makers for domestic use with an independent heat source -. Definitions, requirements and test methods)</p> <p>Control parameter of safety valve (in according to UNI EN 2859/1):</p> <ul style="list-style-type: none"> <li>- Type of sampling: attributes control</li> <li>- Sampling plan: Simple sampling</li> <li>- Sample units: safety valve</li> <li>- AQL Level: 0</li> </ul>
<b>Funnel filter</b>	<p>Material: <u>Stainless steel AISI 430</u></p> <p>Dimensional control: conformity of the distance bottom/funnel in accordance with norm UNI EN 13248;2004 (§4.2.6) “Cookware. Coffee makers for domestic use with an independent heat source. Definitions, requirements and test methods”. Acceptance criterion: minimum distance allowed 2 mm</p>

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